



كلية المنصور الجامعة الجمعية العراقية للمكتبات والمعلومات



صرح علمي .. مميز

تقيم

ورشة عمل إلكترونية بعنوان

الطباعة الثلاثية الأبعاد بوابة بحث جديدة للباحث العراقي



الاحد

2020/05/31

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06:00 مساءً - لندن

المحاضر:

أ.م. د. سعد حميد عبد

م. د. مي كامل مهدي

قسم علم الحاسوب ونظم المعلومات - كلية المنصور الجامعة



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3D Printing as new gateway for Iraqi Researchers

الطباعة ثلاثية الابعاد كبوابة بحث جديدة للباحث العراقي

تقديم : أ.م.د. سعد حميد عبد

saad.hameed@muc.edu.iq

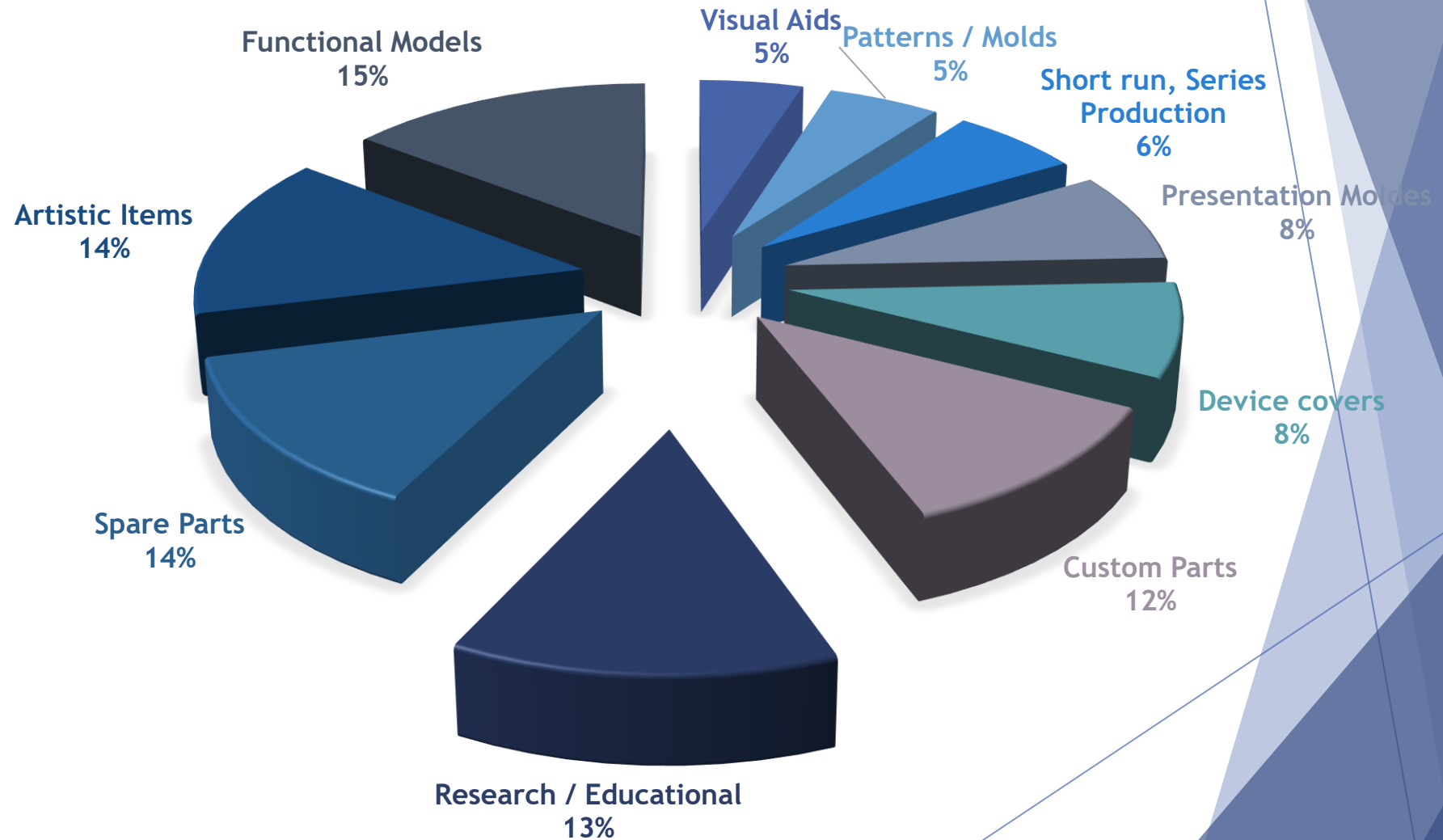
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م.د. مي كامل مهدي

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كلية المنصور الجامعة

3D Printing Applications



Prototyping technologies

- **Additive**
 - 3D printing
- **Subtractive**
 - Milling (CNC & Manual)
 - Cutting (Laser, Plasma, Router)

What is 3D printing

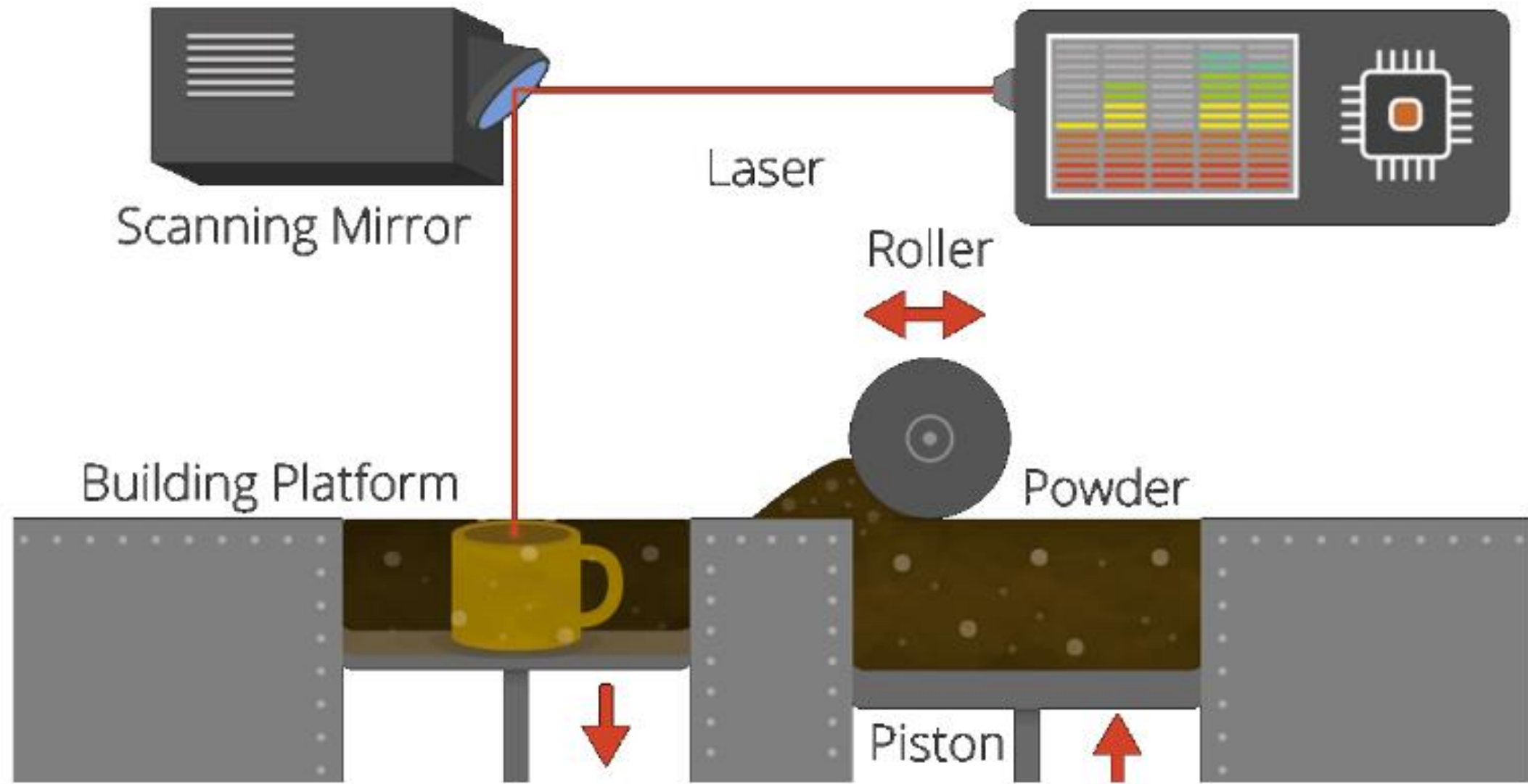
- 3D printing (or additive manufacturing) is a process of making a three-dimensional solid object of virtually any shape from a digital model.
- 3D printing is achieved using an additive process, where successive layers of material are laid down in different shapes.

Methods & Technologies

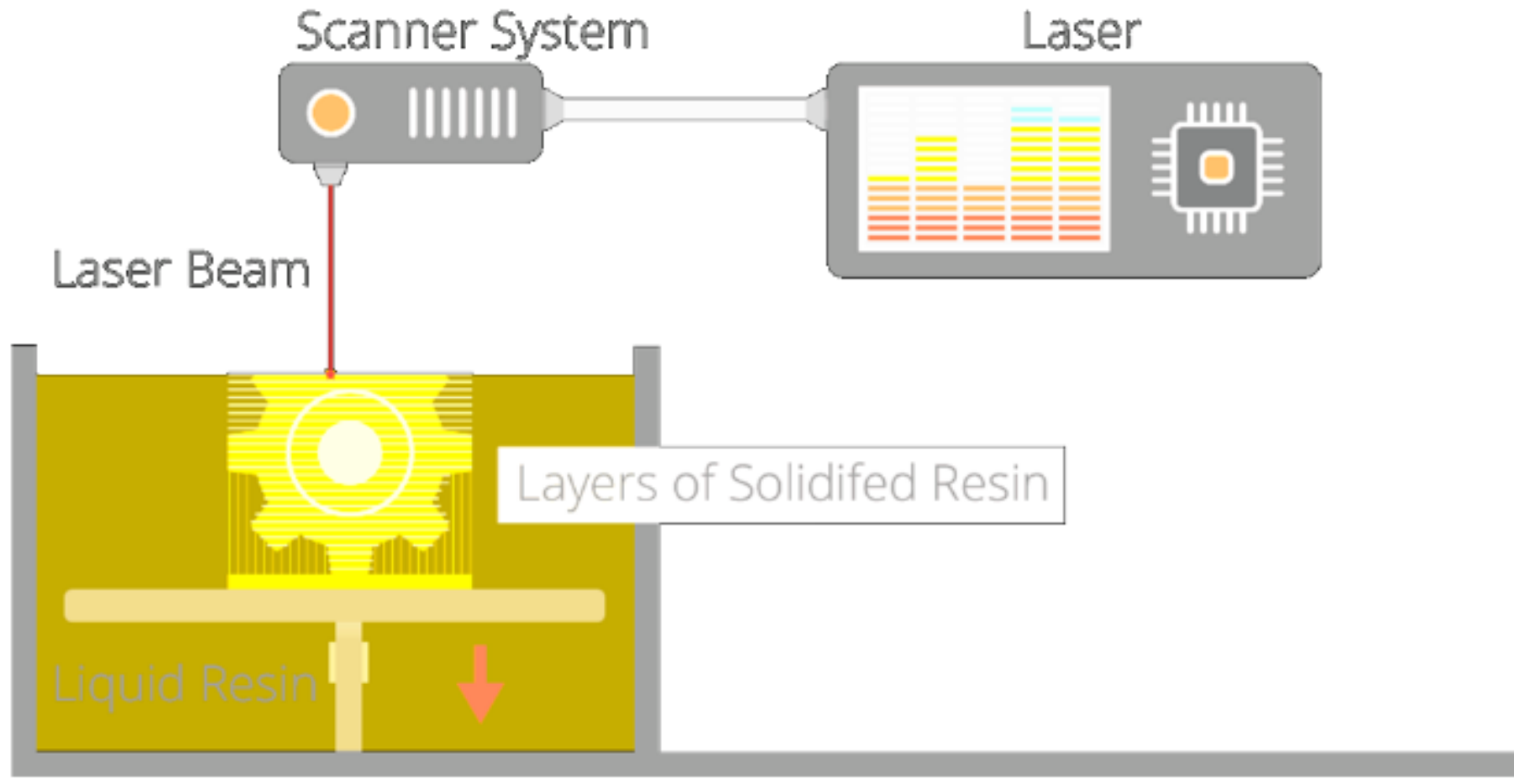
Several ways to realize 3D objects –

- ✓ **Selective laser sintering (SLS)** : uses a high power laser to fuse input materials like plastic, metal, glass, etc. It scans the powdered material layer by layer.
- ✓ **Fused deposition modelling (FDM)** : uses a plastic filament or metal wire as input material to an extrusion nozzle. The nozzle is heated to melt the material and can be moved in both horizontal and vertical directions by CAM. The material hardens immediately after extrusion from the nozzle.
- ✓ **Stereolithography (SLA)** : photopolymerization is used to produce a solid part from a liquid. This technology employs a vat of liquid ultraviolet curable photopolymer resin and an ultraviolet laser to build the object's layers one at a time. UV Laser solidifying the pattern.

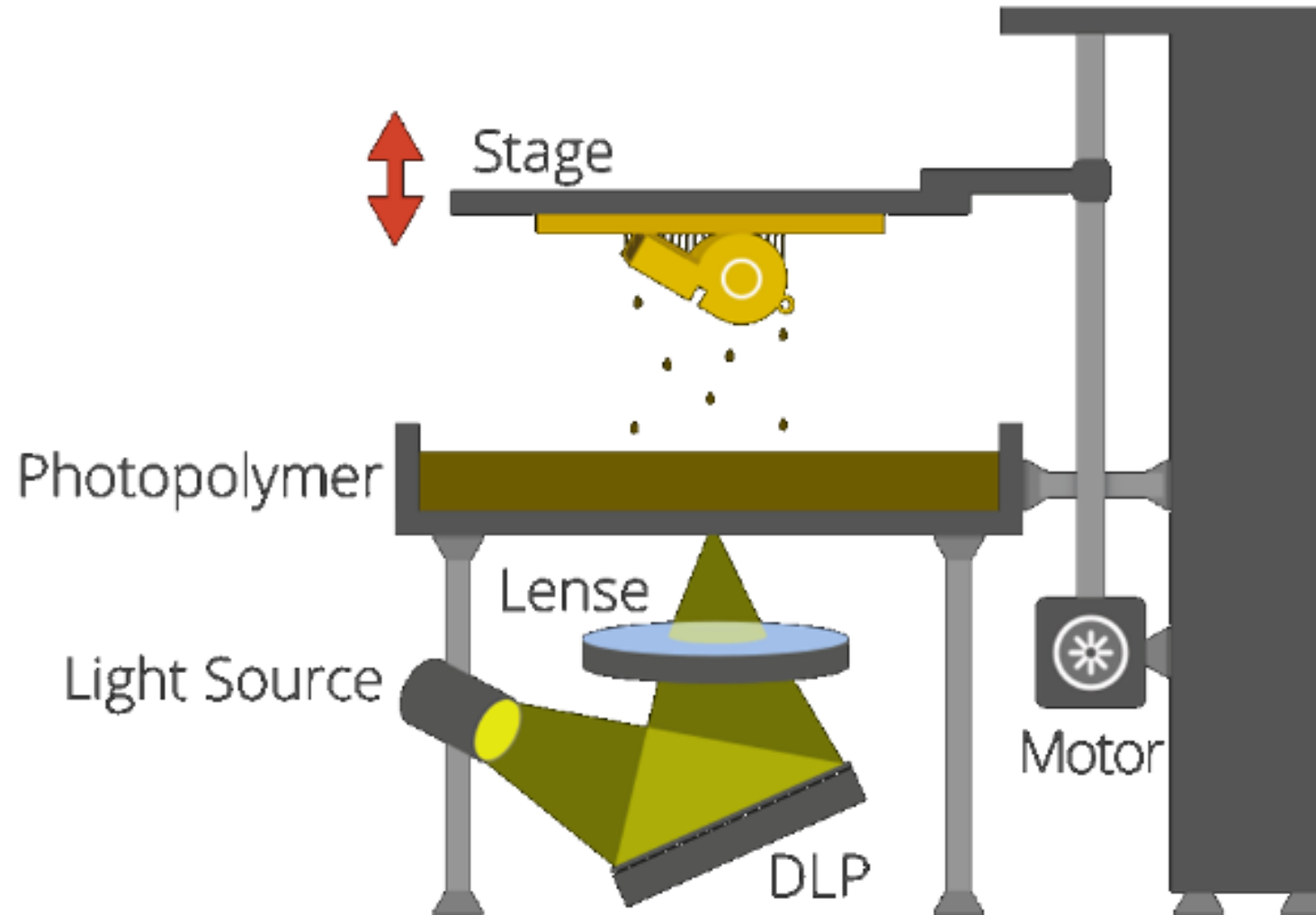
Selective laser sintering (SLS)



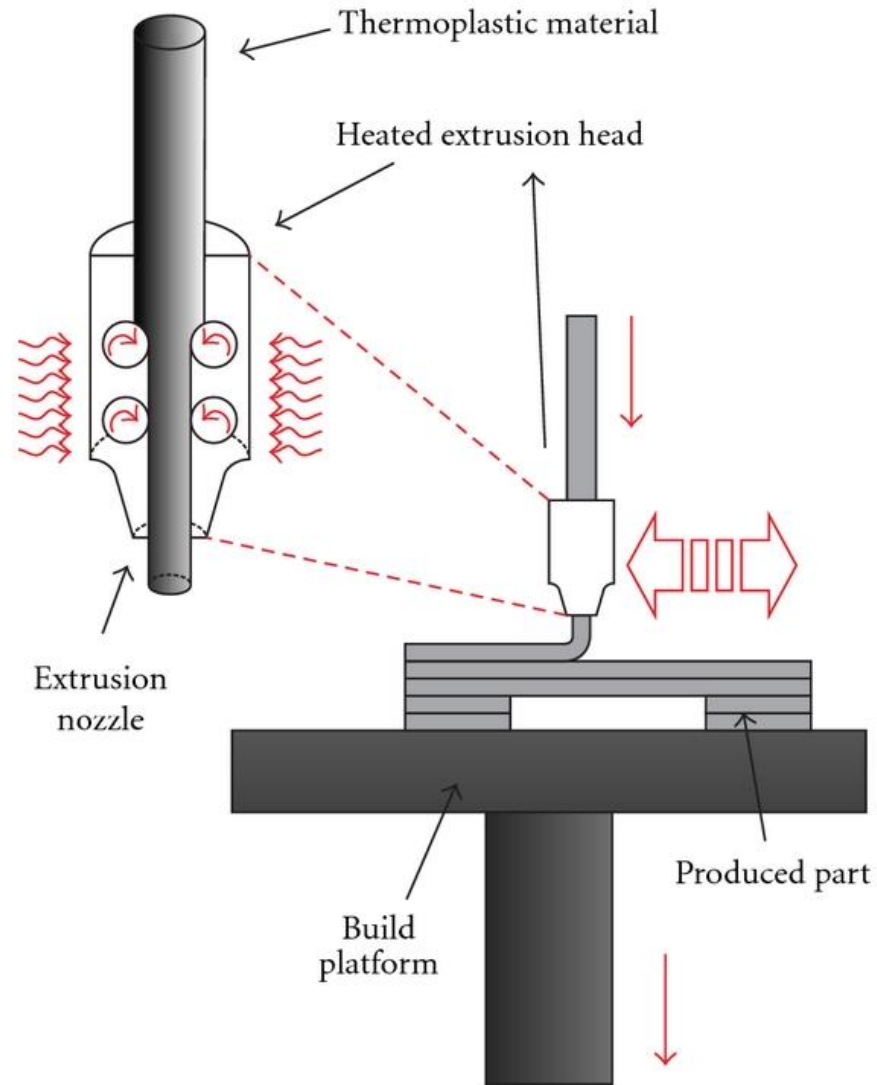
Selective laser sintering (SLS)



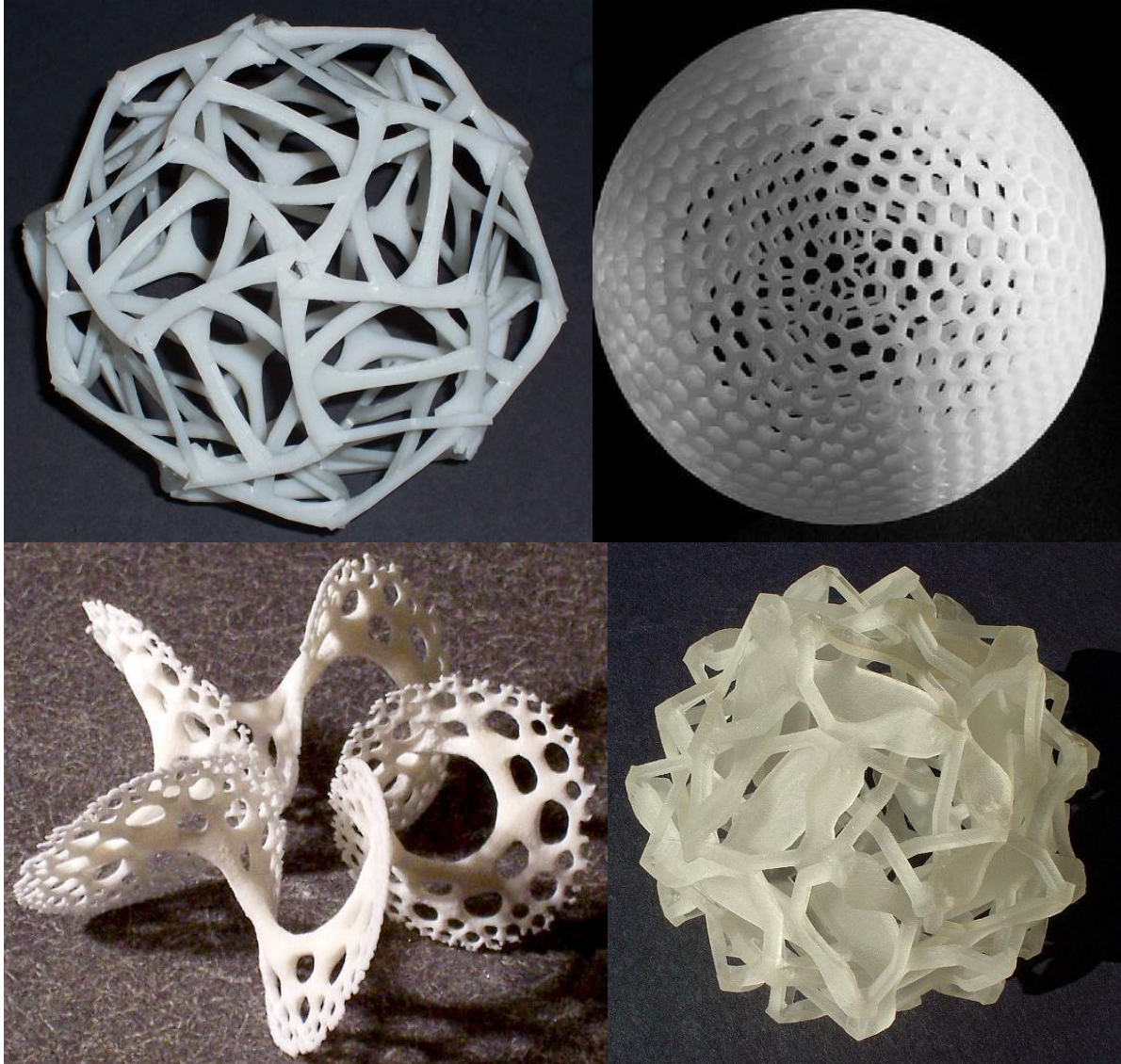
Stereolithography (SLA)



Fused deposition modelling (FDM)



Stereolithography (SLA)



Journals > additive manufacturing

Materials Today	The International Journal of Advanced...	Materials Science and Engineering C	Materials Research Letters
Advanced Materials	Materials & Design	Materials Horizons	Biomaterials Science
Journal of Cleaner Production	Materials Science and Engineering R:...	Biofabrication	Journal of Materials Chemistry B
Progress in Materials Science	Advances in Production Engineering ...	Scripta Materialia	MRS Bulletin
Journal of Materials Science	JOM	Journal of Biomaterials Applications	Materials Letters
Biomedical Materials	Journal of Biomedical Materials Rese...	Journal of Alloys and Compounds	
Acta Biomaterialia	Dental Materials	Materials	
Technological Forecasting and Social ...	Journal of Industrial Engineering and ...	Procedia	

[illegible]

Example of 3D Printing Journal

3D Printing and Additive Manufacturing

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H Index

Country [United States](#) - [IIII](#) [SIR Ranking of United States](#)

Subject Area and Category [Engineering](#)
[Industrial and Manufacturing Engineering](#)

[Materials Science](#)
[Materials Science \(miscellaneous\)](#)

Publisher [Mary Ann Liebert Inc.](#)

Publication type [Journals](#)

ISSN [23297662, 23297670](#)

Coverage [2014-ongoing](#)

Scope 3D Printing and Additive Manufacturing is the only peer-reviewed journal on the rapidly moving field of 3D printing and related technologies. The Journal provides comprehensive coverage of academic research and industrial and commercial developments that have applications in medicine, education, food, and architecture. It also explores emerging challenges and opportunities ranging from new developments of processes and materials, to new simulation and design tools, and informative applications and case studies. The Journal addresses the important questions surrounding this powerful and growing field, including issues in policy and law, intellectual property, data standards, safety and liability, environmental impact, social, economic, and humanitarian implications, and emerging business models at the industrial and consumer scales. 3D Printing and Additive Manufacturing coverage includes: Novel additive manufacturing processes and techniques, Improvements of established methods and materials, Modeling and simulation of additive manufacturing processes, New materials, meta-materials, digital materials, lattices, and multi-material printing, Active and electronic materials fabrication, Hybrid additive and conventional manufacturing, Medical applications of 3D printing and bio-printing, Application of 3D printing in education, Advanced methods in product lifecycle design, testing and adaptation, Material mechanical properties, solidification processes for powders, liquids, and solids, Rapid tooling, remote manufacturing, Economic and social, and humanitarian considerations of democratizing manufacturing, Advances in personal 3D Printers and consumer adoption, Mass customization, new business models, Material performance standards and data exchange formats.



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Example of 3D Printing Journal

Additive Manufacturing

Country

Netherlands - [SIR Ranking of Netherlands](#)

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[Industrial and Manufacturing Engineering](#)

[Materials Science](#)
[Materials Science \(miscellaneous\)](#)

Publisher

[Elsevier BV](#)

Publication type

Journals

ISSN

22148604

Coverage

2014-ongoing

Scope

Additive Manufacturing is the peer-reviewed journal that provides academia and world-leading industry with high quality research papers and reviews in additive manufacturing. The journal aims to acknowledge the innovative nature of additive manufacturing and its broad applications to outline the current and future developments in the field.

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H Index

Journal Metrics

> CiteScore: **9.62** ^①

Impact Factor: **7.173** ^①

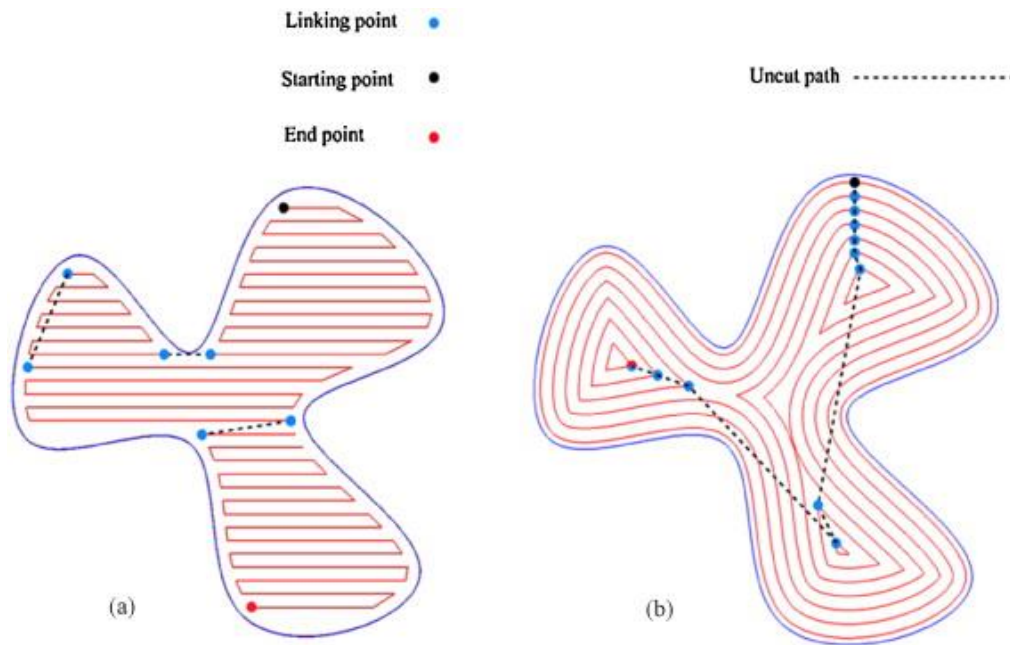
Source Normalized Impact per Paper (SNIP): **3.085** ^①

SCImago Journal Rank (SJR): **2.591** ^①

Applicable Research Fields (EX)

- 1- Computer Science, Software Engineering And Information Technology
- 2- Computer Engineering & Robotics
- 3- Mechanical Engineering
- 4- Electrical And Electronic Engineering
- 5- Medical And Dental
- 6- Chemical Engineering
- 7- Physics
- 8- Civil Engineering, Structural Engineering and Construction
- 9- Metallurgy
- 10- Aerospace
- 11- Mathematics
- 12- Art

1- Computer Science, Software Engineering And Information Technology



Additive Manufacturing
Volumes 1–4, October 2014, Pages 32–47



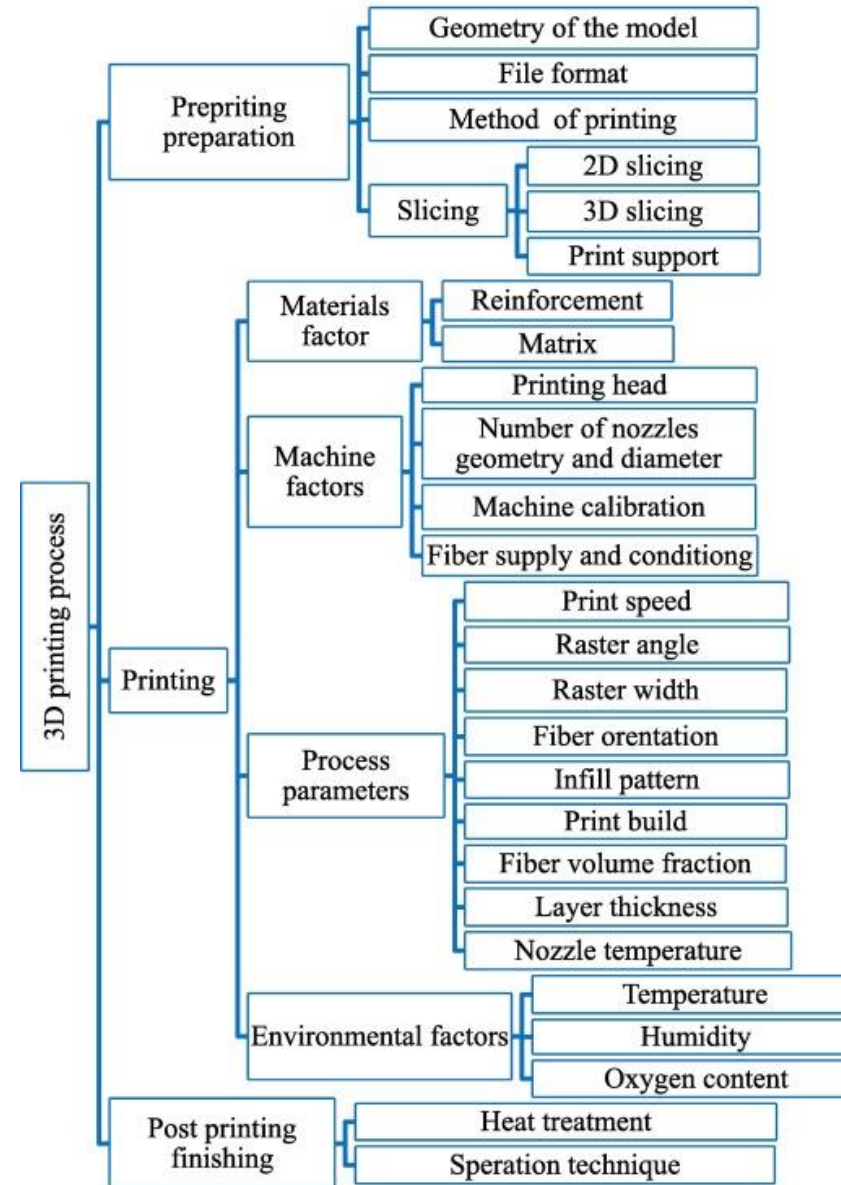
Optimization of tool-path generation for material extrusion-based additive manufacturing technology ☆

Yu-an Jin ^{a, b}, Yong He ^{a, b} ✉, Jian-zhong Fu ^{a, b}, Wen-feng Gan ^{a, b}, Zhi-wei Lin ^{a, b}

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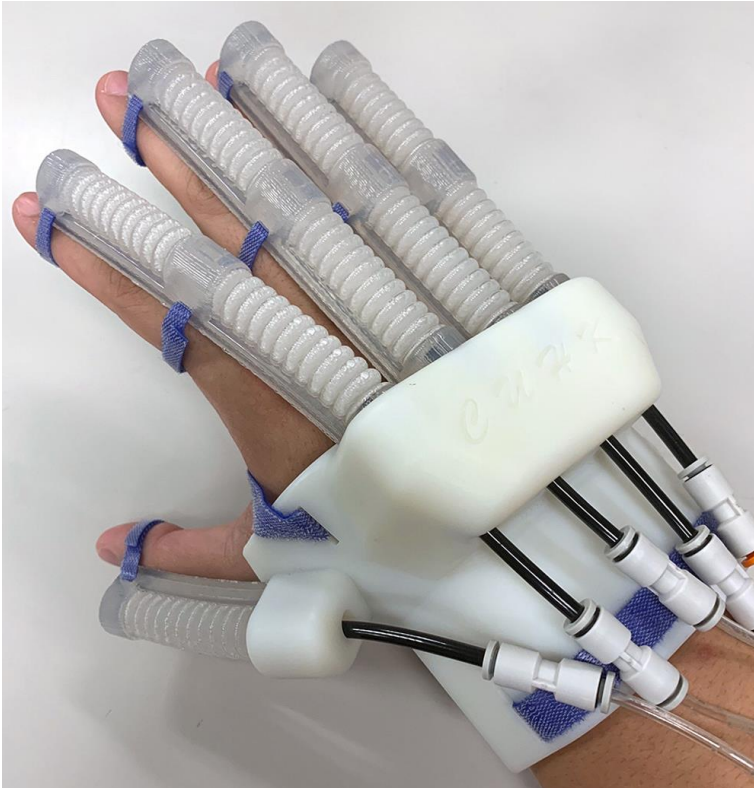
<https://doi.org/10.1016/j.addma.2014.08.004>

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Quality of printed part

2- Computer Engineering & Robotics



Displays

Volume 39, October 2015, Pages 55-67



Anaglyph video smell presentation using micro-porous piezoelectric film olfactory display

Saad Hameed Abid ^{a, b} ✉, Zhiyong Li ^a, Renfa Li ^a, Jumana Waleed ^c

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<https://doi.org/10.1016/j.displa.2015.08.004>

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3- Mechanical Engineering



Composites Part B: Engineering

Volume 188, 1 May 2020, 107894



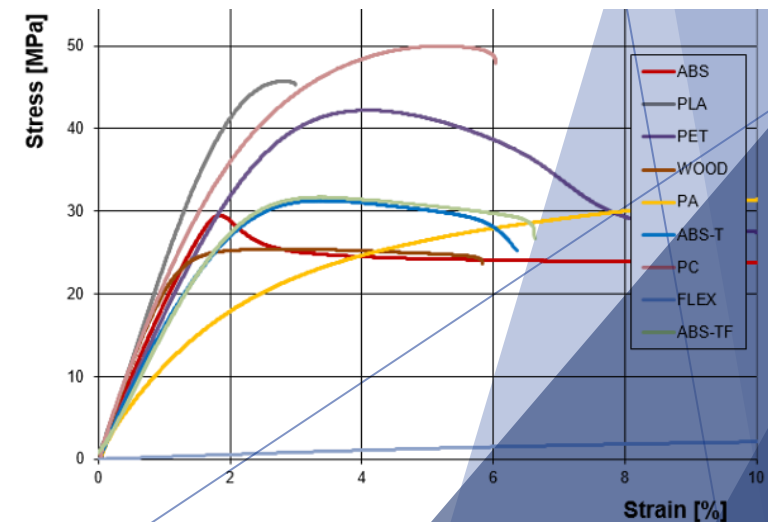
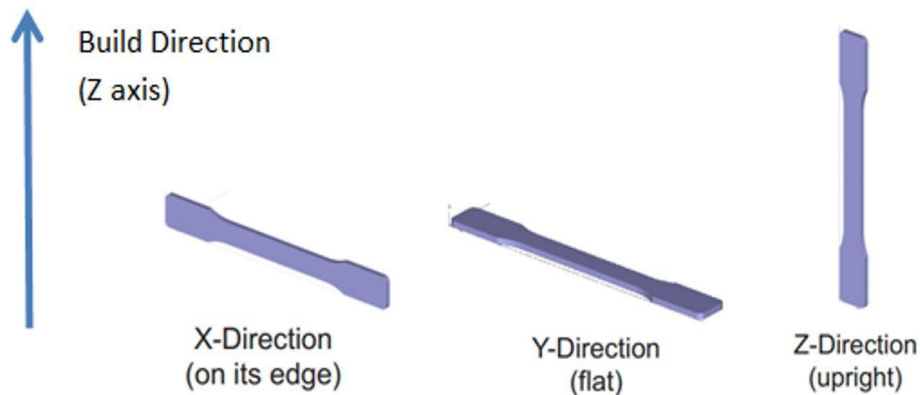
Tensile failure strength and separation angle of FDM 3D printing PLA material: Experimental and theoretical analyses

Tianyun Yao ^{a, b}, Juan Ye ^{a, b}, Zichen Deng ^{a, b} ✉, Kai Zhang ^{a, b} ✉, Yongbin Ma ^{a, b}, Huajiang Ouyang ^c

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<https://doi.org/10.1016/j.compositesb.2020.107894>

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4- Electrical And Electronic Engineering



Nano Energy
Volume 72, June 2020, 104676



All 3D-printed stretchable piezoelectric nanogenerator with non-protruding kirigami structure

Xinran Zhou ^{a, b}, Kaushik Parida ^a, Oded Halevi ^{a, b, c}, Yizhi Liu ^d, Jiaqing Xiong ^a, Shlomo Magdassi ^{b, c} , Pooi See Lee ^{a, b}

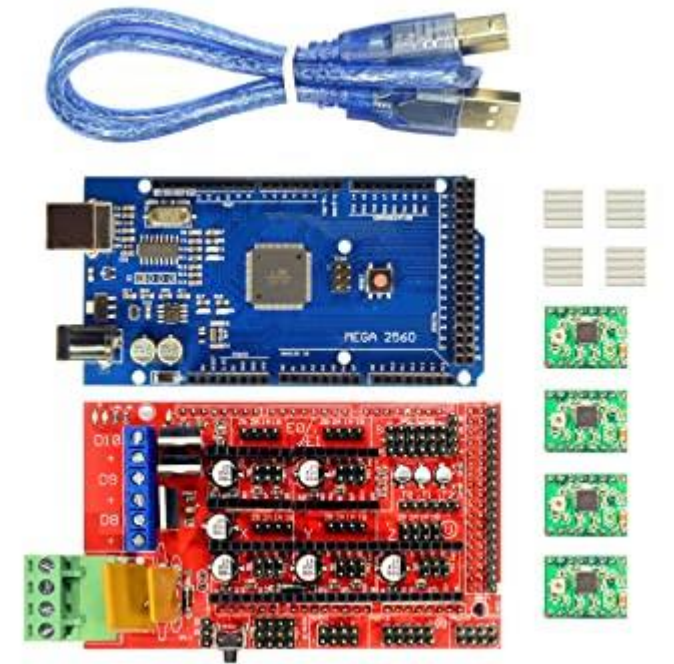
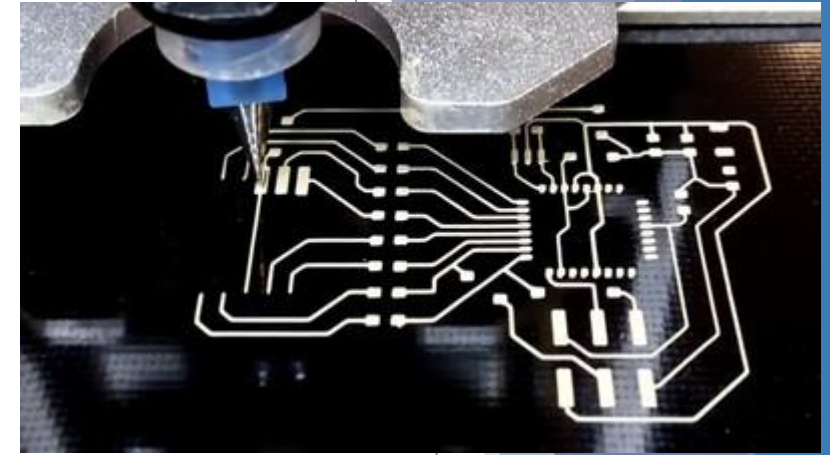
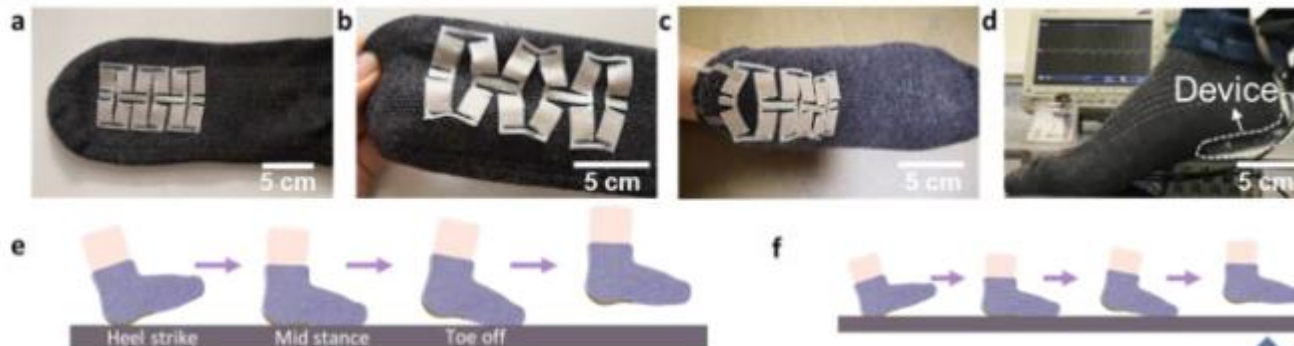
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<https://doi.org/10.1016/j.nanoen.2020.104676>

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5- Medical And Dental



Journal of Surgical Education

Available online 6 April 2020

In Press, Corrected Proof



ORIGINAL REPORTS

3D Printing Technology Improves Medical Interns' Understanding of Anatomy of Gastrocolic Trunk

Yigang Chen ^{*},¹, Chunxiang Qian [†],¹, Ruizhi Shen [‡], Danping Wu [§], Linjie Bian [§], Huiheng Qu ^{*}, Xinqi Fan ^{*}, Zhequn Liu ^{||}, Yang Li [✉], Jiazeng Xia [✉]




















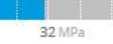


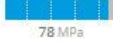
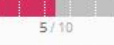
























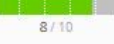
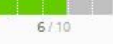

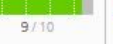
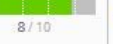




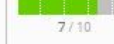
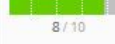

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6- Chemical Engineering

	 ABS Learn More	 Flexible Learn More	 PLA Learn More	 HIPS Learn More	 PETG Learn More	 Nylon Learn More	 Carbon Fiber Filled Learn More	 ASA Learn More	 Polycarbonate Learn More	 Polypropylene Learn More	 Metal Filled Learn More	 Wood Filled Learn More	 PVA Learn More
Compare Selected	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Ultimate Strength	?  40 MPa	?  26 - 43 MPa	?  65 MPa	?  32 MPa	?  53 MPa	?  40 - 85 MPa	?  45 - 48 MPa	?  55 MPa	?  72 MPa	?  32 MPa	?  20 - 30 MPa	?  46 MPa	?  78 MPa
Stiffness	?  5 / 10	?  1 / 10	?  7.5 / 10	?  10 / 10	?  5 / 10	?  5 / 10	?  10 / 10	?  5 / 10	?  6 / 10	?  4 / 10	?  10 / 10	?  8 / 10	?  3 / 10
Durability	?  8 / 10	?  9 / 10	?  4 / 10	?  7 / 10	?  8 / 10	?  10 / 10	?  3 / 10	?  10 / 10	?  10 / 10	?  9 / 10	?  4 / 10	?  3 / 10	?  7 / 10
Maximum Service Temperature	? 98 °C	? 60 - 74 °C	? 52 °C	? 100 °C	? 73 °C	? 80 - 95 °C	? 52 °C	? 95 °C	? 121 °C	? 100 °C	? 52 °C	? 52 °C	? 75 °C
Coefficient of Thermal Expansion	? 90 µm/m-°C	? 157 µm/m-°C	? 68 µm/m-°C	? 80 µm/m-°C	? 60 µm/m-°C	? 95 µm/m-°C	? 57.5 µm/m-°C	? 98 µm/m-°C	? 69 µm/m-°C	? 150 µm/m-°C	? 33.75 µm/m-°C	? 30.5 µm/m-°C	? 85 µm/m-°C
Density	? 1.04 g/cm³	? 1.19 - 1.23 g/cm³	? 1.24 g/cm³	? 1.03 - 1.04 g/cm³	? 1.23 g/cm³	? 1.06 - 1.14 g/cm³	? 1.3 g/cm³	? 1.07 g/cm³	? 1.2 g/cm³	? 0.9 g/cm³	? 2 - 4 g/cm³	? 1.15 - 1.25 g/cm³	? 1.23 g/cm³
Price (per kg)	? \$10 - \$40	? \$30 - \$70	? \$10 - \$40	? \$24 - \$32	? \$20 - \$60	? \$25 - \$65	? \$30 - \$80	? \$38 - \$40	? \$40 - \$75	? \$60 - \$120	? \$50 - \$120	? \$25 - \$55	? \$40 - \$110
Printability	?  8 / 10	?  6 / 10	?  9 / 10	?  6 / 10	?  9 / 10	?  8 / 10	?  8 / 10	?  7 / 10	?  6 / 10	?  4 / 10	?  7 / 10	?  8 / 10	?  5 / 10
Extruder Temperature	? 220 - 250 °C	? 225 - 245 °C	? 190 - 220 °C	? 230 - 245 °C	? 230 - 250 °C	? 220 - 270 °C	? 200 - 230 °C	? 235 - 255 °C	? 260 - 310 °C	? 220 - 250 °C	? 190 - 220 °C	? 190 - 220 °C	? 185 - 200 °C
Bed temperature	? 95 - 110 °C	? 45 - 60 °C	? 45 - 60 °C	? 100 - 115 °C	? 75 - 90 °C	? 70 - 90 °C	? 45 - 60 °C	? 90 - 110 °C	? 80 - 120 °C	? 85 - 100 °C	? 45 - 60 °C	? 45 - 60 °C	? 45 - 60 °C
Heated Bed	? Required	? Optional	? Optional	? Required	? Required	? Required	? Optional	? Required	? Required	? Required	? Optional	? Optional	? Required
Recommended Build Surfaces	? Kapton Tape, ABS Slurry	? PEI, Painter's Tape	? Painter's Tape, Glue Stick, Glass Plate, PEI	? Glass Plate, Glue Stick, Kapton Tape	? Glue Stick, Painter's Tape	? Glue Stick, PEI	? Painter's Tape, Glue Stick, Glass Plate, PEI	? Glue Stick, PEI	? PEI, Commercial Adhesive, Glue Stick	? Packing Tape, Polypropylene Sheet	? Painter's Tape, Glue Stick, PEI	? Painter's Tape, Glue Stick, PEI	? PEI, Painter's Tape
Other Hardware Requirements	? Heated Bed, Enclosure Recommended	? Part Cooling Fan	? Part Cooling Fan	? Heated Bed, Enclosure Recommended	? Heated Bed, Part Cooling Fan	? Heated Bed, Enclosure Recommended, May Require All Metal Hotend	? Part Cooling Fan	? Heated Bed	? Heated Bed, Enclosure Recommended, All Metal Hotend	? Heated Bed, Enclosure Recommended, Part Cooling Fan	? Wear Resistant or Stainless Steel Nozzle, Part Cooling Fan	? Part Cooling Fan	? Heated Bed, Part Cooling Fan

6- Chemical Engineering



1st European Forum on New Technologies - *Chemical Engineering and 3D Printing*

7 September 2018, Paris, France





Journal of the European Ceramic Society

Volume 40, Issue 8, July 2020, Pages 2834-2854



Original Article

Synthesis and properties of macroporous SiC ceramics synthesized by 3D printing and chemical vapor infiltration/deposition

A. Baux^a, A. Goillot^a, S. Jacques^a, C. Heisel^b, D. Rochais^b, L. Charpentier^c, P. David^b, T. Piquero^b, T. Chartier^d, G. Chollon^a  

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<https://doi.org/10.1016/j.jeurceramsoc.2020.03.001>

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7- Physics



Materials Science and Engineering: C

Volume 101, August 2019, Pages 15-26



Engineering a multifunctional 3D-printed PLA-collagen-minocycline-nanoHydroxyapatite scaffold with combined antimicrobial and osteogenic effects for bone regeneration

Victor Martin ^a, Isabel A. Ribeiro ^a, Marta M. Alves ^b, Lúcia Gonçalves ^a, Ricardo A. Claudio ^{c, d}, Liliana Grenho ^{e, f}, Maria H. Fernandes ^{e, f}, Pedro Gomes ^{e, f}, Catarina F. Santos ^{b, c, g, 1}, Ana F. Bettencourt ^{a, g, 1}

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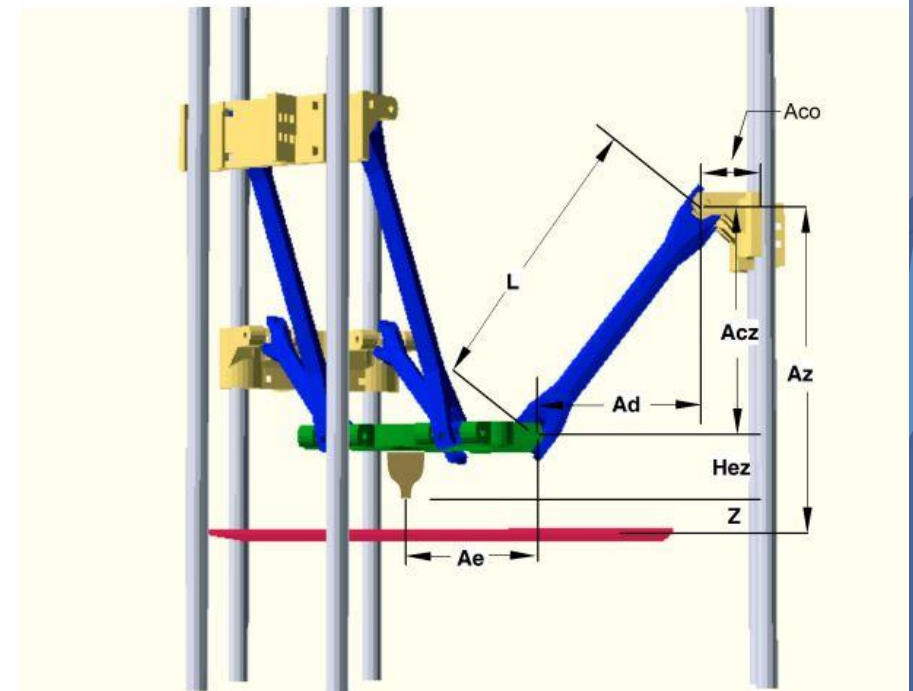
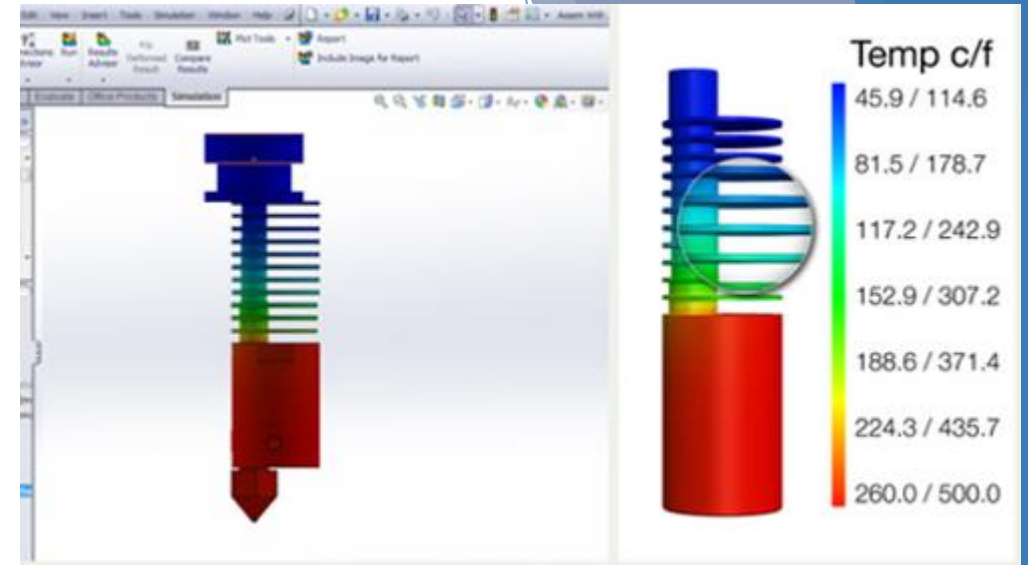


Fig. 4

8- Civil Engineering, Structural Engineering and Construction




Construction and Building Materials

Volume 179, 10 August 2018, Pages 125-137



3D-printed steel reinforcement for digital concrete construction – Manufacture, mechanical properties and bond behaviour

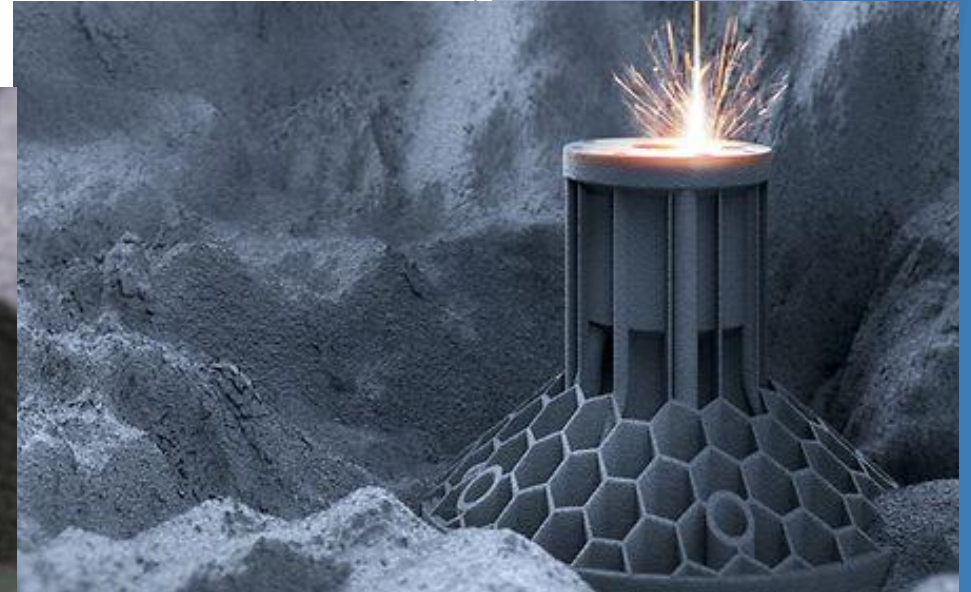
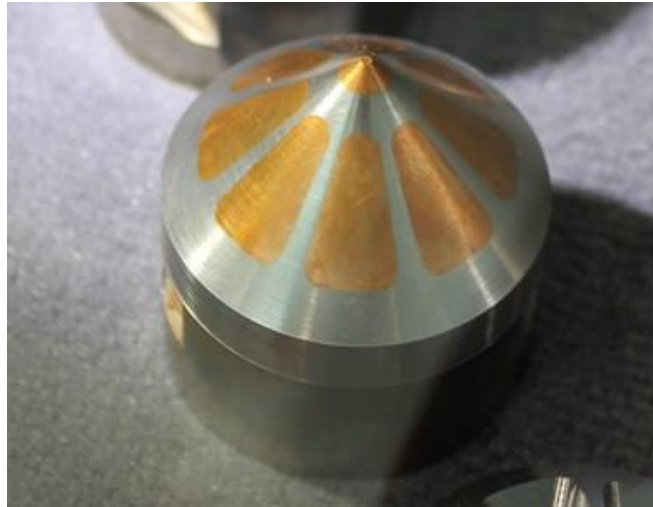
Viktor Mechtcherine ^a , Jasmin Grafe ^a, Venkatesh N. Nerella ^a, Erik Spaniol ^b, Martin Hertel ^b, Uwe Füssel ^b

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<https://doi.org/10.1016/j.conbuildmat.2018.05.202>

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9- Metallurgy



materialstoday:
PROCEEDINGS
Available online 5 March 2020

In Press, Corrected Proof 



Atomization processes of metal powders for 3D printing

Kazybek Kassym, Asma Perveen 

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<https://doi.org/10.1016/j.matpr.2020.02.364>

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10- Aerospace



Additive Manufacturing for the Aerospace Industry

1st Edition

★★★★★ 1 Review

Editors: Francis Froes, Rodney Boyer

Paperback ISBN: 9780128140628

eBook ISBN: 9780128140635

Imprint: Elsevier

Published Date: 18th February 2019

[View on ScienceDirect](#)



Journal Metrics

> CiteScore: **9.62** ⓘ

Impact Factor: **7.173** ⓘ

Source Normalized Impact per Paper (SNIP): **3.085** ⓘ

SCImago Journal Rank (SJR): **2.591** ⓘ

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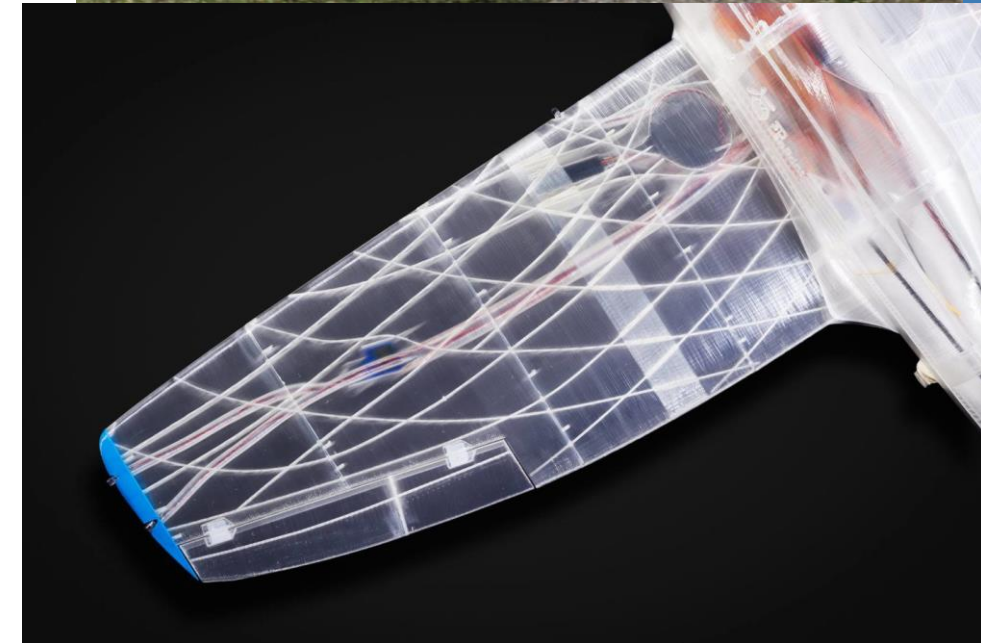
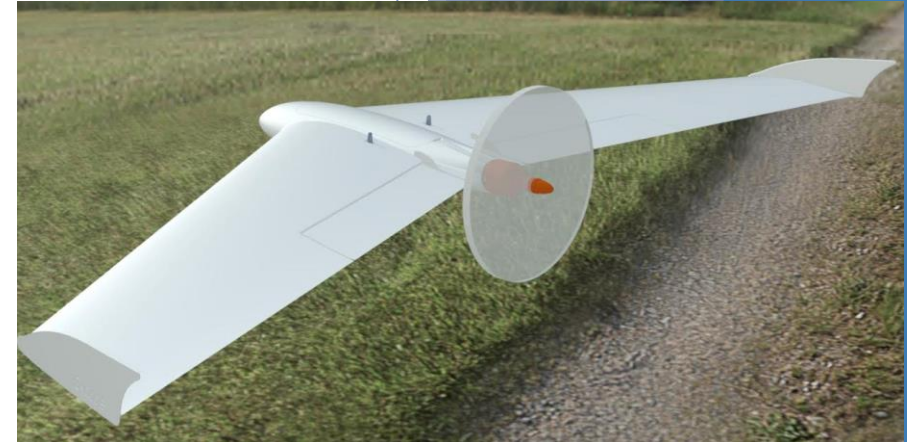
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Additive Industries secures €14 million funding

27 May 2020

3D metal printing equipment manufacturer Additive Industries has received a €14 million investment from its shareholder Highlands Beheer.



11-Mathematics




Additive Manufacturing

Volume 33, May 2020, 101175



Numerical modelling of heat transfer, mass transport and microstructure formation in a high deposition rate laser directed energy deposition process

Zhe Sun, Wei Guo, Lin Li  

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<https://doi.org/10.1016/j.addma.2020.101175>

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Additive Manufacturing

Available online 24 May 2020, 101319

In Press, Journal Pre-proof 



Embedded product authentication codes in additive manufactured parts: Imaging and image processing for improved scan ability

Fei Chen ^a, Jaime Zabalza ^b, Paul Murray ^b, Stephen Marshall ^b, Jian Yu ^c, Nikhil Gupta ^a  

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<https://doi.org/10.1016/j.addma.2020.101319>

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12-Art

The use of 3D printing technologies in art casting

Aleksandra Mikulíková

Silesian University of Technology

<https://orcid.org/0000-0001-9259-128X>

Marek Wyleźoł

Silesian University of Technology

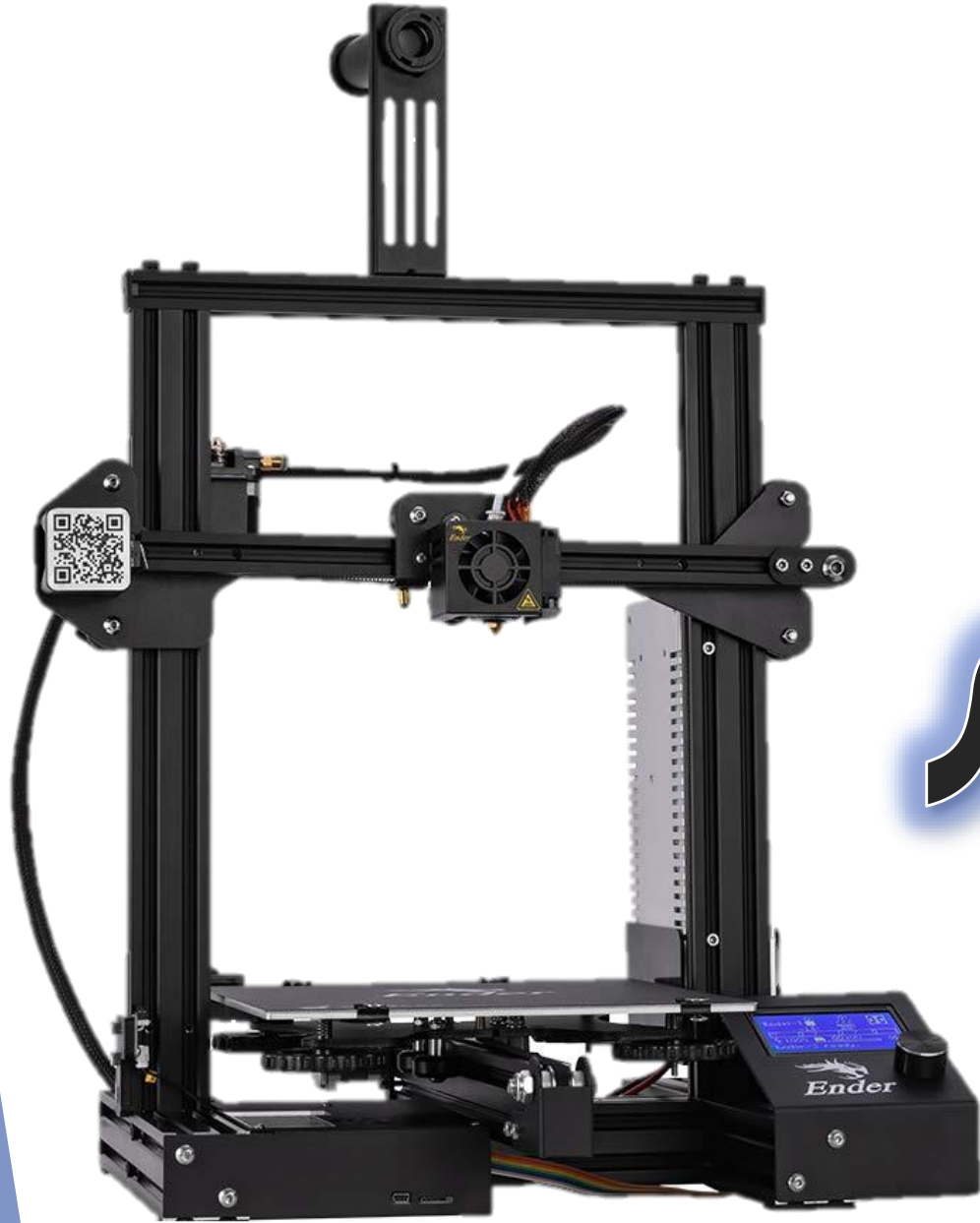
<https://orcid.org/0000-0001-6324-510X>

DOI: <https://doi.org/10.17814/mechanik.2020.5-6.12>

Keywords: 3D printing, lost-wax method, art casting

Abstract





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