

**Al-Mansour University College**

قسم الهندسة المدنية  
المرحلة الثانية

Civil Eng. Dept  
2<sup>nd</sup>. Stage

# Mechanics of materials

**2022 – 2023**

## Sheet.3

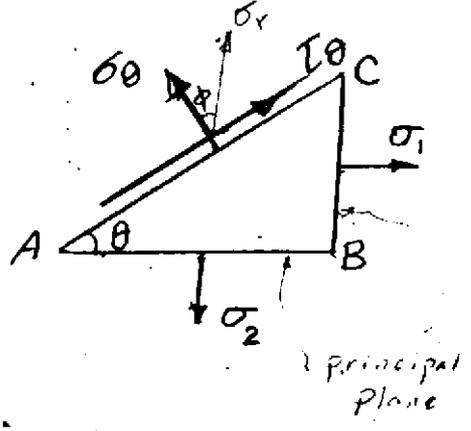
### مقاومة

- Principal Stresses
- Mohr`s Circle

**Dr. Maloof Mahmood**

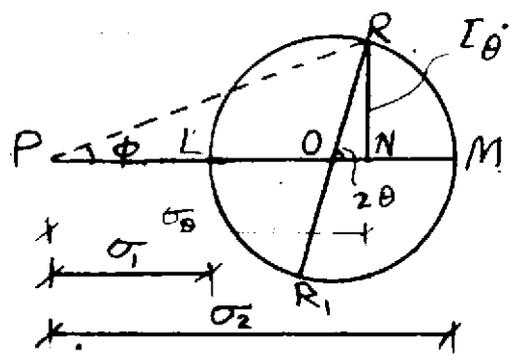
## Mohr's Stress Circle

Let  $\sigma_1$  &  $\sigma_2$  be the principal stresses acting on principal planes 'BC' and 'AB' respectively.



The stress circle will be developed to find the stress components on any plane AC which makes an angle ' $\theta$ ' with 'AB'.

In the figure to the right, ( $\sigma_2 > \sigma_1$ ), mark off  $PL = \sigma_1$  &  $PM = \sigma_2$  (+ve direction  $\rightarrow$  tension to the right of 'P' & vice versa).



With LM as diameter, draw a circle centre 'O' and draw (OR) at angle  $2\theta$  from OM. Draw  $RN \perp PM$ , then  $PN = PO + ON$

$$\begin{aligned}
 &= \frac{(\sigma_1 + \sigma_2)}{2} + \frac{(\sigma_2 - \sigma_1)}{2} \cos 2\theta \\
 &\Rightarrow \sigma_1 \frac{(1 - \cos 2\theta)}{2} + \sigma_2 \frac{(1 + \cos 2\theta)}{2} \quad \text{from eq. (1) since } \tau_{xy} = 0 \text{ on principal plane} \\
 PN &= \sigma_1 \sin^2 \theta + \sigma_2 \cos^2 \theta = \sigma_\theta \quad \text{(Normal stress comp. on AC)} \\
 \therefore RN &= \frac{(\sigma_2 - \sigma_1)}{2} \sin 2\theta \quad \text{eq. (2), } \tau_x = 0 \quad \text{+ve since to the right of P} \\
 &= I_\theta \quad \text{(the shear stress component on AC)} \\
 &\quad \text{+ve in this case because R is above PM}
 \end{aligned}$$

The resultant stress  $\sigma_r = \sqrt{\sigma_\theta^2 + I_\theta^2} = PR$

The inclination of  $\sigma_r$  to the normal of the plane is given by  $\phi = \angle RPN$ .

As, Max shear stress occurs when  $RN = OR$ , i.e.  $2\theta = 90^\circ$   
 $\theta = 45^\circ$  and equal in magnitude to  $OR = \frac{1}{2}(\sigma_2 - \sigma_1)$ .

Maximum value of  $\phi$  is obtained when PR is tangent to the circle.

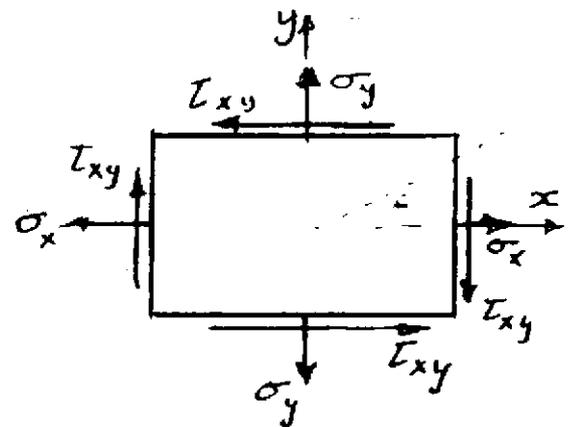
## Combined Stresses

### General Case of Two-Dimensional Stress

In general if a plane element is removed from a body, it will be subject to the normal stresses  $\sigma_x$  and  $\sigma_y$  together with the shearing stress  $\tau_{xy}$  as shown below.

#### Sign Convention

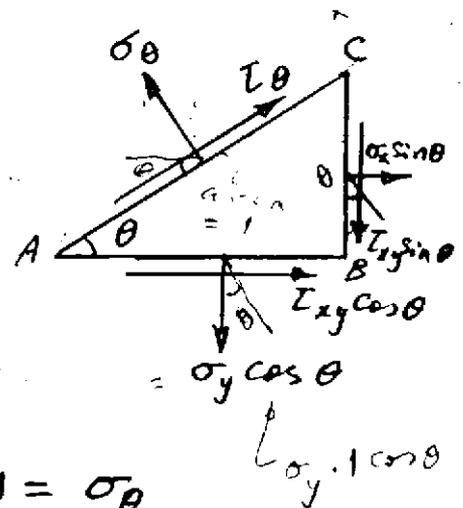
For normal stresses, tensile stresses are considered to be positive, while compressive stresses are negative. For shearing stresses, the positive sense is as shown in the figure.



### Stresses on Inclined plane

Consider the prism element ABC in which the area of the plane AC is assumed = unity

Let  $\sigma_\theta$  &  $\tau_\theta$  be the normal and shear stresses acting on plane AC, and let the stresses acting on planes AB and BC be  $\sigma_x$ ,  $\sigma_y$  &  $\tau_{xy}$ .



The normal force acting on 'AC' =  $\sigma_\theta \cdot 1 = \sigma_\theta$

The shear force acting on 'AC' =  $\tau_\theta \cdot 1 = \tau_\theta$

The normal force acting on 'AB' =  $\sigma_y \cdot 1 \cos \theta = \sigma_y \cos \theta$

The remaining forces acting on AB & BC are as shown.

Resolve forces in the direction of  $\sigma_\theta$

$$\sigma_\theta = (\sigma_y \cos \theta) \cos \theta + (\sigma_x \sin \theta) \sin \theta + (\tau_{xy} \cos \theta) \sin \theta + (\tau_{xy} \sin \theta) \cos \theta$$

$$\sigma_{\theta} = \sigma_y \cos^2 \theta + \sigma_x \sin^2 \theta + 2 \tau_{xy} \sin \theta \cos \theta \quad (1)$$

$$= \sigma_y \left( \frac{1 + \cos 2\theta}{2} \right) + \sigma_x \left( \frac{1 - \cos 2\theta}{2} \right) + \tau_{xy} \sin 2\theta$$

$$\sigma_{\theta} = \frac{1}{2} (\sigma_y + \sigma_x) + \frac{1}{2} (\sigma_y - \sigma_x) \cos 2\theta + \tau_{xy} \sin 2\theta \quad (1a)$$

Resolve forces in the  $L_{\theta}$  direction:

$$I_{\theta} = (\sigma_y \cos \theta) \sin \theta - (\sigma_x \sin \theta) \cos \theta + (\tau_{xy} \sin \theta) \sin \theta - (\tau_{xy} \cos \theta) \cos \theta$$

$$= (\sigma_y - \sigma_x) \sin \theta \cos \theta - \tau_{xy} (\cos^2 \theta - \sin^2 \theta)$$

$$I_{\theta} = \frac{1}{2} (\sigma_y - \sigma_x) \sin 2\theta - \tau_{xy} \cos 2\theta \quad (2)$$

### Principal Stresses

Eqs. (1) and (2) vary w.r.t.  $\theta$

For max. or min.  $\sigma_{\theta}$ ,  $\frac{d\sigma_{\theta}}{d\theta} = 0$

From eq. (1) above:

$$0 = \sigma_y (2 \cos \theta) (-\sin \theta) + \sigma_x (2 \sin \theta) (\cos \theta) + 2 \tau_{xy} [\cos \theta \cdot \cos \theta + \sin \theta (-\sin \theta)]$$

$$2(\sigma_x - \sigma_y) \sin \theta \cos \theta + 2 \tau_{xy} (\cos^2 \theta - \sin^2 \theta) = 0$$

$$(\sigma_x - \sigma_y) \sin 2\theta + 2 \tau_{xy} \cos 2\theta = 0$$

$$\therefore \tan 2\theta = \frac{2 \tau_{xy}}{\sigma_y - \sigma_x} \quad (3)$$

direction of  
Principal planes

gives max. & min. stresses  
Principal stresses

Eq. (3) gives 2-values of  $(2\theta)$  differing by  $180^\circ$  and hence 2-values of  $(\theta)$  differing by  $(90^\circ)$ . i.e., two perpendicular directions are given by eq. (3) which means 2-planes perpendicular to each other which are called: Principal planes.

The normal stresses on these 2-planes will be maximum on one plane and minimum on the other plane.

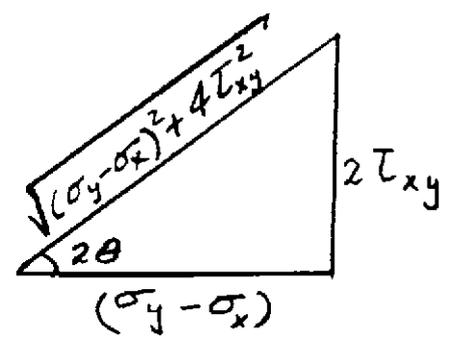
From eq. (2), if  $T_\theta = 0$ , then eq. (3) is obtained, i.e., the Shear stresses on the principal planes = 0.

From eq. (3); we can represent the figure (on the right).

Sine  $2\theta$  is in 1<sup>st</sup> & 2<sup>nd</sup> quadrant

$$\therefore \sin 2\theta = \pm \frac{2T_{xy}}{\sqrt{(\sigma_y - \sigma_x)^2 + 4T_{xy}^2}}$$

$$\cos 2\theta = \pm \frac{(\sigma_y - \sigma_x)}{\sqrt{(\sigma_y - \sigma_x)^2 + 4T_{xy}^2}}$$



Subst. into eq. (1a):

$$\sigma_\theta = \frac{1}{2}(\sigma_y + \sigma_x) \pm \frac{(\sigma_y - \sigma_x)^2}{2\sqrt{(\sigma_y - \sigma_x)^2 + 4T_{xy}^2}} \pm \frac{2T_{xy}^2}{\sqrt{(\sigma_y - \sigma_x)^2 + 4T_{xy}^2}}$$

$$= \frac{1}{2}(\sigma_y + \sigma_x) \pm \frac{[(\sigma_y - \sigma_x)^2 + 4T_{xy}^2]}{2\sqrt{[(\sigma_y - \sigma_x)^2 + 4T_{xy}^2]}}$$

$$= \frac{1}{2}(\sigma_y + \sigma_x) \pm \frac{1}{2}\sqrt{(\sigma_y - \sigma_x)^2 + 4T_{xy}^2}$$

Hence, the 2-Principal stresses are:

$$\sigma_1 = \sigma_{\max} = \frac{1}{2}(\sigma_y + \sigma_x) + \frac{1}{2}\sqrt{(\sigma_y - \sigma_x)^2 + 4T_{xy}^2}$$

$$\sigma_2 = \sigma_{\min} = \frac{1}{2}(\sigma_y + \sigma_x) - \frac{1}{2}\sqrt{(\sigma_y - \sigma_x)^2 + 4T_{xy}^2}$$

## Maximum Shear Stress

Let  $AB$  &  $BC$  be the principal planes and  $\sigma_1$  &  $\sigma_2$  the principal stresses.

Resolving in  $I_\theta$  direction:

$$I_\theta = (\sigma_1 \cos \theta) \sin \theta - (\sigma_2 \sin \theta) \cos \theta \\ = (\sigma_1 - \sigma_2) \sin \theta \cos \theta$$

$$\therefore I_\theta = \frac{1}{2} (\sigma_1 - \sigma_2) \sin 2\theta$$

Hence  $\text{Max}(I_\theta)$  occurs when  $\sin 2\theta = 1$

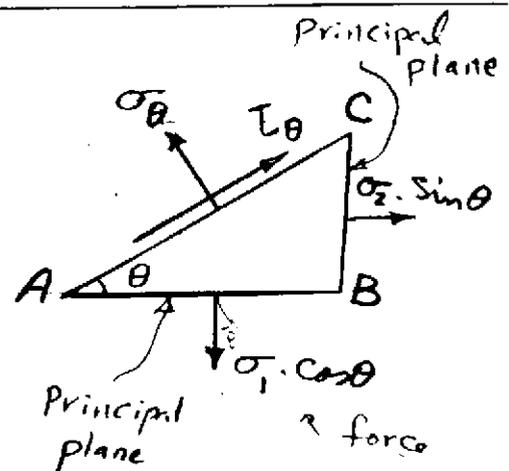
$$\text{i.e., } 2\theta = 90^\circ \Rightarrow \theta = 45^\circ$$

which means the max shear stress occurs at  $45^\circ$  with the principal planes, and its magnitude:

$$I_{\max} = \frac{1}{2} (\sigma_1 - \sigma_2) \sin 90^\circ$$

$$\text{i.e. } I_{\max} = \frac{1}{2} \sqrt{(\sigma_y - \sigma_x)^2 + 4\tau_{xy}^2}$$

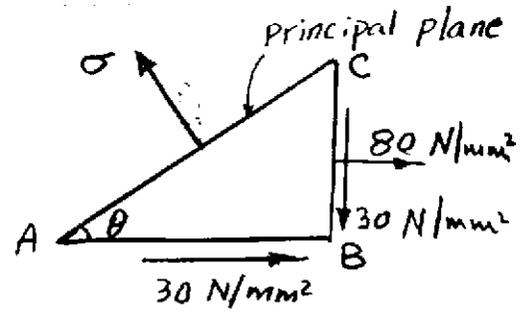
↳ The max shear stress is one half the algebraic difference between the principal stresses.



Ex.

At a section in a beam, the tensile stress due to bending is  $80 \text{ N/mm}^2$  and there is a shear stress of  $30 \text{ N/mm}^2$ . Determine the magnitude and direction of the principal stresses and calculate the maximum shear stress and its direction.

Let 'AC' be one of the principal planes and 'BC' the plane on which the bending stress acts. There is no normal stress on plane 'AB'



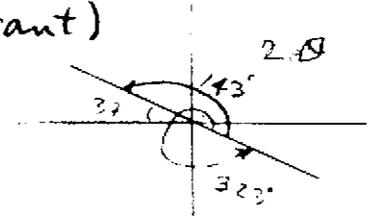
$$\sigma_{1,2} = \frac{\sigma_y + \sigma_x}{2} \pm \frac{1}{2} \sqrt{(\sigma_y - \sigma_x)^2 + 4\tau_{xy}^2}$$
$$= \frac{0 + 80}{2} \pm \frac{1}{2} \sqrt{(0 - 80)^2 + 4(30)^2}$$
$$= 40 \pm 50$$

$\therefore \sigma_1 = 90 \text{ N/mm}^2$  (tension) &  $\sigma_2 = -10 \text{ N/mm}^2$  (comp.)  
Principal stress

$$\tan 2\theta = \frac{2\tau_{xy}}{\sigma_y - \sigma_x} = \frac{2 \times 30}{-80} = -0.75$$

$2\theta = (180^\circ - 37^\circ) = 143^\circ$  (in 2<sup>nd</sup> quadrant)  
 $\therefore \theta = 71.5^\circ$  direction of principal stresses

OR,  $2\theta = (360 - 37) = 323^\circ$  (in 4<sup>th</sup> quadrant)  
 $\theta = 161.5^\circ$



The max Shear Stress

$$\tau_{max} = \frac{1}{2}(\sigma_1 - \sigma_2) = \frac{1}{2}(90 - (-10)) = 50 \text{ N/mm}^2$$

this is acting at  $45^\circ$  to the principal planes  
i.e., at  $\alpha = 71.5 - 45 = 26.5^\circ$  // or  $\alpha = 161.5 - 45 = 116.5^\circ$

(2) Principal Stresses Equal Tension & Compression

To construct Mohr's circle:

From 'P' draw  $PM = \sigma$  (numerically to the right) (tens.)

Draw  $PL = \sigma$  (to the left) (comp.)

Hence 'O' coincides with 'P'.

$\sigma_\theta = PN$  is tensile for  $2\theta$  between  $(90^\circ - 90^\circ)$  i.e., for  $\theta$  between  $-45^\circ < \theta < 45^\circ$

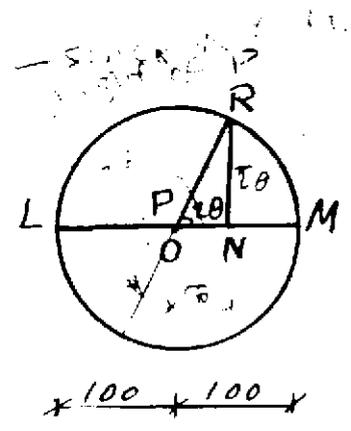
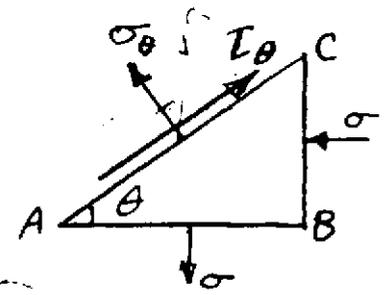
$\sigma_\theta = PN$  is compressive for  $2\theta$  between  $90^\circ & 270^\circ$ , i.e.,  $45^\circ < \theta < 135^\circ$ .

$\tau_\theta = RN$   $2\theta = 90^\circ$  - since  $PN$  is to the left of  $p$

p.s. When  $\theta = 45^\circ$ ,  $\tau_\theta$  reaches its max value, numerically equal to ' $\sigma$ '.

p.s. On planes where the normal stress = 0, (i.e., pure shear).

$$\sigma_{max} = \frac{1}{2} (\sigma_1 - \sigma_2) = 0$$



Ex.

One principal stress is compressive =  $100 \text{ N/mm}^2$  and the other is tensile =  $100 \text{ N/mm}^2$ . Find the components of stresses at a plane making  $\theta = 30^\circ$  with the plane 'AB'.

$$\frac{1}{2} (\sigma_1 - \sigma_2) - \frac{1}{2} (\sigma_1 - (-\sigma_2)) = \sigma$$

From above,  $OR = \sigma = 100 \text{ N/mm}^2$

$$\sigma_\theta = PN = OR \cos 2\theta$$

$$= 100 \cos 60^\circ = 100 \times \frac{1}{2} = 50 \text{ N/mm}^2 \text{ (tensile)}$$

since  $-45^\circ < \theta < 45^\circ$

$$\tau_\theta = RN = 100 \sin 60^\circ = 100 \times \frac{\sqrt{3}}{2} = 50\sqrt{3}$$

$$= 86.6 \text{ N/mm}^2 \text{ (+ve)}$$

$$\text{Resultant } \sigma_r = \sqrt{(50)^2 + (50\sqrt{3})^2} = 50 \times 2 = 100 \text{ N/mm}^2$$

$$\tan \phi = \frac{\tau_\theta}{\sigma_\theta} = \frac{100 \sin 60^\circ}{100 \cos 60^\circ} = \tan 60^\circ$$

$$\phi = 60^\circ = 2\theta$$

Ex 1

principal

A piece of material is subjected to two compressive stresses at right angles, their values being  $60 \text{ N/mm}^2$  and  $100 \text{ N/mm}^2$  respectively. Find the position of the plane across which the resultant stress is most inclined to the normal and determine the value of this resultant stress. Find also  $\tau_{\theta}$  &  $\sigma_{\theta}$ .

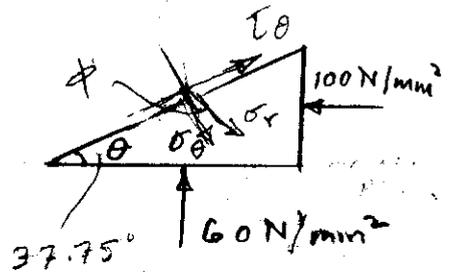
i.e., max value of  $\phi$

Construct Mohr's circle :

Draw  $PL = 100$

$PM = 60$

Max.  $\phi$  is obtained when  $PR$  is tangent to the stress circle.

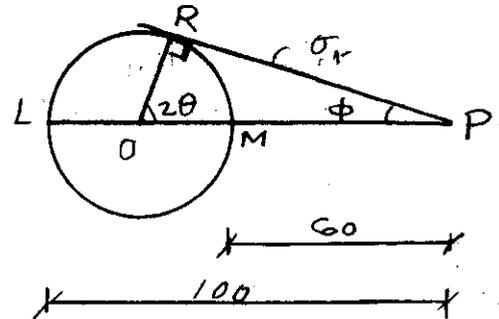


$\therefore OR = 20 \text{ N/mm}^2$

$PO = 80 \text{ N/mm}^2$

$\sin \phi = \frac{OR}{PO} = \frac{20}{80} = 0.25$

$\phi = 14.5^\circ = 14^\circ 30'$



$\sigma_r = PR = \sqrt{(80)^2 - (20)^2} = 10\sqrt{60}$   
 $= 77.5 \text{ N/mm}^2$

$\sigma_r = 80 \cos 14.5^\circ$  the resultant stress

$\angle 2\theta = 90^\circ - \phi$   
 $= 90 - 14.5 = 75.5^\circ$

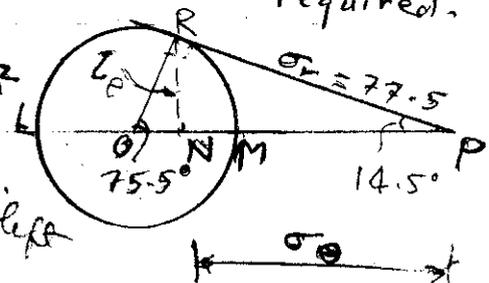
$\therefore \theta = 37.75^\circ = 37^\circ 45'$  the position of the plane required.

$PN = \sigma_{\theta} = 77.5 \cos 14.5 = 75 \text{ N/mm}^2$

$RN = \tau_{\theta} = 77.5 \sin 14.5$   
 $= 19.4 \text{ N/mm}^2$

clockwise +ve  
 since above LP

comp. to the left of P



### EX. 3

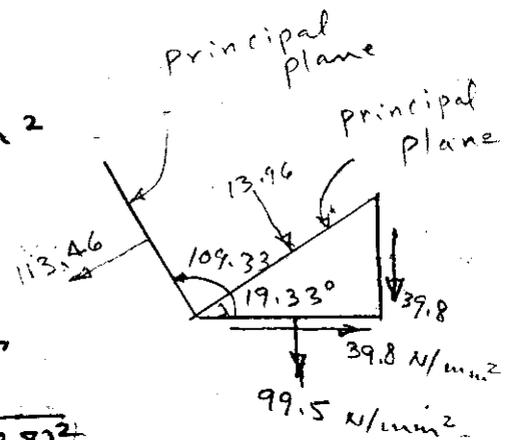
A circular bar of diameter (16mm) is subjected to an axial pull-force of (20 kN) together with a shear force of (8 kN).

- (1) Determine the magnitude and direction of the principal stresses within the bar.
- (2) Find the max shear stress and its direction.
- (3) Draw Mohr's circle for the principal stresses and hence find  $\sigma_\theta$ ,  $\tau_\theta$ ,  $\sigma_r$  &  $\phi$ .

$$(1) A = \frac{\pi d^2}{4} = \frac{\pi (16)^2}{4} = 201 \text{ mm}^2$$

$$\sigma_y = \frac{P}{A} = \frac{20 \times 10^3}{201} = 99.5 \text{ N/mm}^2$$

$$\tau_{xy} = \frac{8 \times 10^3}{201} = 39.8 \text{ N/mm}^2$$



$$\sigma_{1,2} = \frac{1}{2}(\sigma_y + \sigma_x) \pm \frac{1}{2}\sqrt{(\sigma_y - \sigma_x)^2 + 4\tau_{xy}^2}$$

$$= \frac{1}{2}(99.5 + 0) \pm \frac{1}{2}\sqrt{(99.5 - 0)^2 + 4(39.8)^2}$$

$$= 49.75 \pm 63.71$$

$$\therefore \sigma_1 = 113.46 \text{ N/mm}^2 \text{ (tens.)} \quad \& \quad \sigma_2 = -13.96 \text{ N/mm}^2 \text{ (comp)}$$

$$\tan 2\theta = \frac{2\tau_{xy}}{\sigma_y - \sigma_x} = \frac{2 \times 39.8}{(99.5 - 0)} = 0.80 \Rightarrow 2\theta = 38.66^\circ$$

$$2\theta = 38.66^\circ \quad \text{or} \quad 38.66 + 180 \Rightarrow 2\theta = 218.66^\circ$$

$$\theta = 19.33^\circ \quad \text{or} \quad \theta = 109.33^\circ \quad \leftarrow \text{direction of princ. stress}$$

$$(2) \tau_{\max} = \frac{1}{2}(\sigma_1 - \sigma_2) = \frac{1}{2}(113.46 + 13.96) = 63.71 \text{ N/mm}^2$$

$$\text{direction of } \tau_{\max}: \theta_1 = 19.33 - 45 = -25.67^\circ = 360 - 25.67 = 334.33^\circ$$

$$\& \quad \theta_2 = 109.33 - 45 = 64.33^\circ$$

$$(3) \text{ From Mohr's circle, } \tau_\theta = RN, \quad OR = \frac{13.96 + 113.46}{2} = 63.71$$

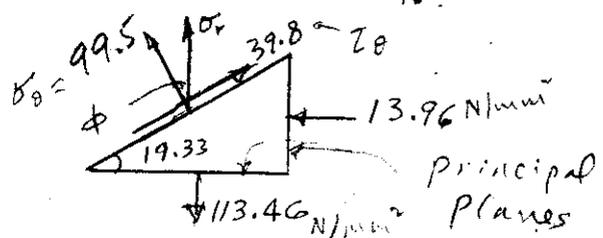
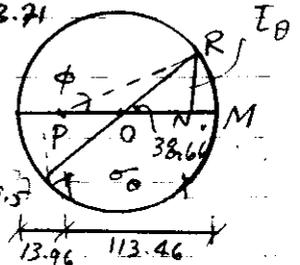
$$\tau_\theta = OR \sin 38.66 = 39.8 \text{ N/mm}^2 \quad \tau_{xy}^*$$

$$\sigma_\theta = PN = PO + ON, \quad PO = 63.71 - 13.96 = 49.75$$

$$ON = 63.71 \cos 38.66 = 49.75 \Rightarrow \sigma_\theta = 49.75 + 49.75 = 99.5$$

$$\sigma_r = \sqrt{(39.8)^2 + (99.5)^2} = 107.16 \text{ N/mm}^2 \quad \sigma_y =$$

$$\tan \phi = \frac{39.8}{99.5} = 0.4 \Rightarrow \phi = 21.8^\circ$$



### Ex. 4

At a point in a material, the max. shear stress is  $25 \text{ N/mm}^2$  and the max. principal stress is twice the min. principal stress (both compressive).

- (1) Determine the magnitudes of the 2-principal stresses and draw their Mohr's circle.
- (2) From Mohr's circle determine the normal stress and the shear stress on a plane making  $30^\circ$  with the plane of max. principal stress.
- (3) Find the resultant stress and its direction.

$$(1) I_{\max} = \frac{1}{2} (\sigma_1 - \sigma_2) \quad , \quad \text{put } \sigma_2 = \sigma$$

$$\therefore \sigma_1 = 2\sigma$$

$$I_{\max} = 25 = \frac{1}{2} (2\sigma - \sigma) \Rightarrow \sigma = 50 \text{ N/mm}^2$$

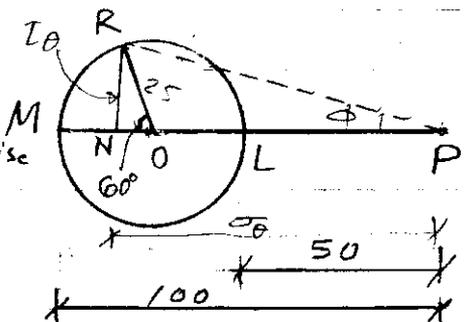
$$\therefore \sigma_1 = 100 \text{ N/mm}^2 \text{ \& } \sigma_2 = -50 \text{ N/mm}^2$$

$$(2) OR = \frac{100 - 50}{2} = 25$$

$$I_\theta = RN = 25 \sin 60 = 25 \times \frac{\sqrt{3}}{2}$$

$$I_\theta = 12.5\sqrt{3} = 21.65 \text{ N/mm}^2 \text{ (+ve) clockwise}$$

Shear Stress (above PM)



$$\sigma_\theta = ON + OP$$

$$ON = 25 \cos 60 = 25 \times \frac{1}{2} = 12.5 \text{ N/mm}^2$$

$$OP = \frac{\sigma_1 + \sigma_2}{2} = \frac{100 + 50}{2} = 75.0 \text{ N/mm}^2$$

$$\therefore \sigma_\theta = 12.5 + 75.0 = 87.5 \text{ N/mm}^2 \text{ (comp.) (to left of P)}$$

$$(3) \sigma_r = \sqrt{\sigma_\theta^2 + I_\theta^2} = \sqrt{(87.5)^2 + (21.65)^2} = 90.14 \text{ N/mm}^2$$

$$\tan \phi = \frac{21.65}{87.5} = 0.2474 \Rightarrow \phi = 13.9^\circ$$

check  $\theta = 30^\circ$

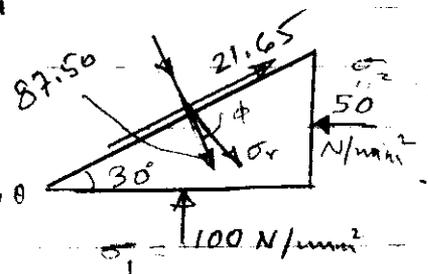
$$\text{From eq. (1) Pg (13): } \sigma_\theta = \sigma_y \cos^2 \theta + \sigma_x \sin^2 \theta + 2\tau_{xy} \sin \theta \cos \theta$$

$$\sigma_\theta = 100 \times \frac{3}{4} + 50 \times \frac{1}{4} = 75 + 12.5 = 87.5 \text{ N/mm}^2$$

$$\text{Eq. (2) } I_\theta = \frac{1}{2} (\sigma_y - \sigma_x) \sin 2\theta - \tau_{xy} \cos 2\theta$$

$$I_\theta = \frac{1}{2} (100 - 50) \sin 60 = \frac{1}{2} \times 50 \times \frac{\sqrt{3}}{2} = 12.5\sqrt{3} = 21.65 \text{ N/mm}^2$$

Same as above



### Ex. 5

At a point in a material, the maximum shear stress is  $30 \text{ N/mm}^2$  and the max. principal stress (tensile) is 3-times the min. principal stress (comp.)

- (1) Determine the magnitude of the 2-principal stresses.
- (2) Draw Mohr's circle and hence determine the shear stress and the normal stress on a plane making  $40^\circ$  with the plane of max. principal stress and find the resultant and its direction on this plane

$$(1) \tau_{\max} = \frac{1}{2} (\sigma_1 - \sigma_2) \quad , \quad \sigma_1 = 3\sigma \quad , \quad \sigma_2 = -\sigma$$

$$30 = \frac{1}{2} [3\sigma - (-\sigma)] = 2\sigma \Rightarrow \sigma = 15 \text{ N/mm}^2$$

$$\therefore \sigma_1 = 45 \text{ N/mm}^2 \quad \& \quad \sigma_2 = -15 \text{ N/mm}^2$$

(2) Radius of circle

$$= \frac{45 + 15}{2} = 30 \text{ N/mm}^2$$

Draw OR at  $2\theta = 80^\circ$

$$OR = \frac{45 + 15}{2} = 30 \text{ N/mm}^2$$

$$\tau_\theta = OR \sin 80 = 30 \sin 80 = 29.54 \text{ N/mm}^2$$

$$\sigma_\theta = PO + ON$$

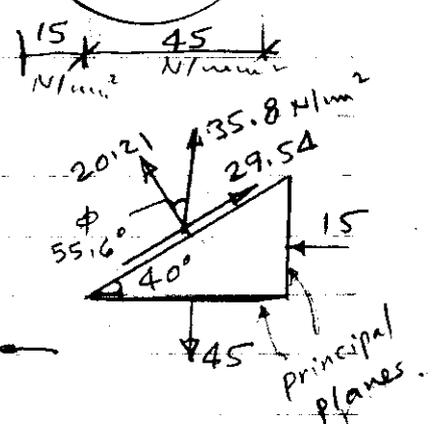
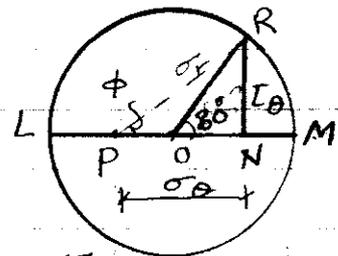
$$ON = 30 \cos 80 = 5.21 \text{ N/mm}^2$$

$$PO = 30 - 15 = 15 \text{ N/mm}^2$$

$$\therefore \sigma_\theta = 15 + 5.21 = 20.21 \text{ N/mm}^2$$

$$\sigma_r = \sqrt{\sigma_\theta^2 + \tau_\theta^2} = \sqrt{(20.21)^2 + (29.54)^2} = 35.8 \text{ N/mm}^2$$

$$\tan \phi = \frac{\tau_\theta}{\sigma_\theta} = \frac{29.54}{20.21} = 1.46 \Rightarrow \phi = 55.6^\circ$$



Ex. (6)

Direct stresses of  $80 \text{ N/mm}^2$  in tension and  $60 \text{ N/mm}^2$  in compression are applied to an elastic material at a certain point on planes at right angles. The greater principal stress is limited to  $100 \text{ N/mm}^2$ .

- (1) What shearing stress may be applied to the given planes?
- (2) What is the max. shearing stress at that point?
- (3) Find the direction of the principal planes.
- (4) Draw Mohr's circle for the two principal stresses and hence find  $\sigma_\theta$  &  $\tau_\theta$  & also  $\sigma_r$ .

Max principal stress

$$(1) \sigma_1 = \frac{1}{2}(\sigma_y + \sigma_x) + \frac{1}{2}\sqrt{(\sigma_y - \sigma_x)^2 + 4\tau_{xy}^2}$$

$$100 = \frac{1}{2}(80 - 60) + \frac{1}{2}\sqrt{(80 + 60)^2 + 4\tau_{xy}^2}$$

$$180 = \sqrt{19600 + 4\tau_{xy}^2}$$

$$32400 = 19600 + 4\tau_{xy}^2 \Rightarrow \tau_{xy} = 40\sqrt{2} = 56.57 \text{ N/mm}^2 \text{ the reqd. shear stress}$$

$$(2) \sigma_2 = \frac{1}{2}(80 - 60) - \frac{1}{2}\sqrt{19600 + 12800} = 10 - 90 = -80 \text{ N/mm}^2 \text{ comp.}$$

$$\tau_{\max} = \frac{1}{2}(\sigma_1 - \sigma_2) = \frac{1}{2}(100 + 80) = 90 \text{ N/mm}^2 \text{ max shear stress}$$

$$(3) \tan 2\theta = \frac{2\tau_{xy}}{\sigma_y - \sigma_x} = \frac{2 \times 40\sqrt{2}}{80 + 60} = 0.808 \text{ (+ve in 1st \& 3rd quadrant)}$$

$$\therefore 2\theta = 38.94^\circ \text{ or } (180 + 38.94 = 218.94^\circ)$$

$$\therefore \theta = 19.47^\circ \text{ or } \theta = 109.47^\circ$$

Direction of principal planes

$$(4) OR = OR' = \frac{100 + 80}{2} = 90 \quad OR = \frac{1}{2}[100 - (-80)] = 90$$

$$\therefore RN = \tau_\theta = OR \sin 38.94 = 90 \times 0.6285 = 56.56 \text{ N/mm}^2$$

$$ON = 90 \cos 38.94 = 70$$

$$PO = 100 - 90 = 10$$

$$PN = \sigma_\theta = PO + ON = 10 + 70 = 80 \text{ N/mm}^2$$

$$\text{i.e., } \sigma_\theta = 80 \text{ N/mm}^2, \tau_\theta = 56.56 \text{ N/mm}^2$$

$$\sigma_r = \sqrt{(80)^2 + (56.56)^2} = 97.97 \text{ N/mm}^2$$

$$\approx 98 \text{ N/mm}^2$$

$$\tan \phi = \frac{\tau_\theta}{\sigma_\theta} = \frac{56.57}{80} = 0.707$$

$$\phi = 35.26^\circ$$

